

Styrenix PS 136

General Purpose Polystyrene (GPPS)

DESCRIPTION

Styrenix PS 136 is a heat resistant, rapid freezing general purpose grade. It is suitable for expanded sheet and film; for blends with high impact polystyrene in heat contact applications; for transparent, impact resistant applications in blends with SBC.

FEATURES

- High heat resistance GPPS
- High transparency

APPLICATIONS

- Water filter containers, pen parts , Crisper trays , Egg Shells etc.
- Showcases & displays, consumer electronics, household application, photo frames, building material etc.
- Ideal material for physically or chemically foamed high-quality foamed articles, such as foam labels or profiles (PSP / XPS)
- Food trays , Lunch boxes, Tooth brush , Tooth brush container

Property, Test Condition	Standard	Unit	Typical Values
Rheological Properties			
Melt Volume Rate 200 °C/5 kg	ISO 1133	cm ³ /10 min	3.5
Mechanical Properties			
Charpy Notched Impact Strength, 23 °C	ISO 179	kJ/m ²	3
Charpy Unnotched Impact Strength, 23 °C	ISO 179	kJ/m ²	16
Tensile Stress at Yield, 23 °C	ISO 527	MPa	52
Tensile Strain at Break, 23 °C	ISO 527	%	3
Tensile Modulus	ISO 527	MPa	3200
Tensile Creep Modulus (1000h)	ISO 899	MPa	2600
Tensile Creep Modulus (1h)	ISO 899	MPa	3300
Flexural Strength	ISO 178	MPa	102
Hardness, Ball Indentation	ISO 2039-1	MPa	150
Thermal Properties			
Vicat Softening Temperature VST/B/50 (50N, 50 °C/h)	ISO 306	°C	100
Vicat Softening Temperature, B/1 (120°C/h, 10N)	ASTM D 1525	°C	107
Vicat Softening Temperature, VST/A/50 (10N, 50°C/h)	ISO 306	°C	105
Heat Deflection Temperature A; (annealed 4 h/80 °C; 1.8 MPa)	ISO 75	°C	85
Heat Deflection Temperature B; (annealed 4 h/80 °C; 0.45 MPa)	ISO 75	°C	97
Coefficient of Linear Thermal Expansion	ISO 11359	10 ⁻⁶ /°C	80
Thermal Conductivity	DIN 52612-1	W/(m K)	0.17
Electrical Properties			
Dielectric Constant (100 Hz)	IEC 60250	-	2.5
Dissipation Factor (100 Hz)	IEC 60250	10 ⁻⁴	0.9
Dissipation Factor (1 MHz)	IEC 60250	10 ⁻⁴	0.5
Dielectric Strength, Short Time, 1.5 mm	IEC 60243-1	kV/mm	135
Relative Permittivity (100 Hz)	IEC 60250	-	2.5
Relative Permittivity (1 MHz)	IEC 60250	-	2.5

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Volume Resistivity	IEC 60093	Ohm*m	>1E16
Surface Resistivity	IEC 60093	Ohm	>1E14
Other Properties			
Density	ISO 1183	kg/m ³	1048
Water Absorption, Saturated at 23°C	ISO 62		<0.1
Moisture Absorption, Equilibrium 23 °C/50% RH	ISO 62	%	<0.1
Processing			
Linear Mold Shrinkage	ISO 294-4	%	0.3 - 0.6
Melt Temperature Range	ISO 294	°C	180 - 260
Mold Temperature Range	ISO 294	°C	10 - 60
Injection Velocity	ISO 294	mm/s	200

SUPPLY FORM

Styrenix PS 136 is supplied as cylindrical shaped granules. It has to be kept in its original containers in a dry, cool place. Avoid direct exposure to sunlight. Styrenix PS 136 can also be stored in silos.

PROCESSING

Styrenix PS 136 can be injection molded at temperatures between 180 and 280°C. Recommended mold temperatures are between 10 and 60°C. Extrusion melt temperature should not exceed 240°C.

PRODUCT SAFETY

During processing of Styrenix PS resins small quantities of styrene monomer may be released into the atmosphere. At styrene vapor concentrations below 20 ppm no negative effects on health are expected. In our experience, the concentration of styrene does not exceed 1 ppm in well ventilated workplaces - that is where five to eight air changes per hour are made. Further information can be found in our Styrenix PS safety data sheets.

DISCLAIMER

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